



### **About DUO-DEL**

- The Two-Stage evaporative cooling system is an eco-friendly way of cooling that constantly renews and filters indoor air. This system introduces clean, cool air while removing foul smells, smoke, and gases, maintaining a comfortable living or working environment.
- The system uses a Sensible heat exchanger and an Adiabatic heat exchanger to provide greater efficiency than conventional Evaporative cooling. The Supply Air is pre-cooled in the Sensible heat exchanger, reducing Dry bulb and Wet bulb temperature without adding moisture.
- The air is then further cooled in the Adiabatic heat exchanger, allowing it to cool below the ambient Wet bulb temperature. For units with \*CT-SHX as Sensible Heat Exchangers, secondary Adiabatic heat exchangers are necessary.

## **Application**



Green Buildings



Manufacturing Industries



Warehouses / Storages



Kitchens / Restaurants / Banquet Halls



Institutions / Classrooms/ Libraries



Theaters / Auditorium



Religious Places



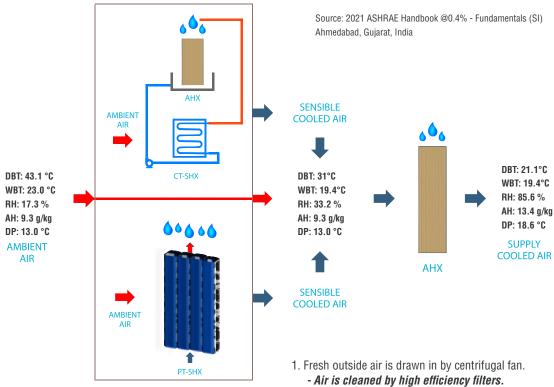
Museums / Sport complexes

## **Benefits**

- At least 30% more effective than conventional single stage evaporative cooling systems.
- Supply air temperature is possible below ambient WBT.
- System saves energy up to 60% over conventional air conditioning, leading to lower operational costs.
- 100% fresh and filtered air ensures excellent indoor air quality.
- Cooling system offers excellent ROI return on investment as it has low life cycle cost.
- Only filtration and positive pressurization is possible.
- Avoidance of CFCs results in zero ozone-depletion, reduces greenhouse gases & earns carbon credits.



# **Indirect-Direct Evaporative Cooling System**



- 2. Filtered air passes through Sensible Heat exchanger [CT-SHX/PT-SHX]
  - Air is cooled without adding humidity.
- 3. Precooled air is further passes through Adiabatic Heat exchanger [AHX]
  - Fresh, Clean, Cool air delivered to needed Space.

	City	Ambient DBT (°C)	Ambient WBT (°C)	* D U O -D E L Outlet DBT (°C)	Specific volume (m³/kg) Absolute humidity (g/kg)	
	AHMEDABAD	43.1	23.0	21.1	Relative humidity (%) 100 90 80 70 60 50 40	55.0
	BHOPAL	42.0	21.9	20.0	75// / / / / / / / / / / / / / / / / / /	
	BIKANER	44.1	21.6	19.3	70 30 -5	50.0
	DELHI	43.8	22.2	20.1	CF (40)	15.0
	GWALIOR	43.8	23.4	21.6	65	15.0
	HYDERABAD	41.0	22.0	20.2	60/	10.0
	INDOR	40.8	22.9	18.9	55/	
	JAIPUR	42.7	20.9	18.6	50 35	35.0
	NAGPUR	44.2	22.6	20.6		
	PUNE	38.5	19.9	17.9	45	30.0
	RAIPUR	43.2	22.5	20.6	40/30	25.0
	RAJKOT	41.1	22.1	20.2	35	-0.0
	SURAT	38.2	22.6	21.2	30 25	20.0
·	Conditions apply				25	
					DIRECT 0,980 - 1	15.0
						10.0
Density	(kg/m³)				10 Stage-1	10.0
	lb tempera	ture (°C)		5		5.0
Enthalp	y (BTU/lbs	s)	-5	10300 0	250 1200 1150 1100 1.05969	
-40 -35	-30 -2	5 -20	-15 -10	-5 O		0.0
	b temperat		-10 -10	-5 0	5 10 15 20 25 30 35 40 45 50 55 60 65	
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## **DUO-DEL Two Stage Evaporative Cooling Unit**



Model No.	DUO-DEL-20	DUO-DEL-40	DUO-DEL-60	DUO-DEL-80	DUO-DEL-100		
Airflow Capacity-CFM	2000	4000	6000	8000	10000		
TSP (mm-wg)	65	65	65	65	65		
Unit construction	Double Skin Panel with PUF Insulation						
Outer / Inner skin	PPGI / GI (Wet section in SS 304)						
Type of Blower	DIDW Forward / Backward Curve Centrifugal Fan (Plug / EC Fan option available)						
Blower Standard	AMCA Certied						
Type of Drive	Belt Driven (Direct driven Option also available)						
Motor Specications	IE2 / IE3 / IE5 Efficiency						
Total Connected Load- kW CT-SHX / PT-SHX	3.3 / 2.5	4.6 / 4.7	7.0 / 7.0	9.5 / 7.0	10.3 / 9.0		
Sensible Heat exchanger	Coil Type (CT-SHX) / Plate Type (PT-SHX)						
Adiabatic Heat exchanger		Cooling Pad-	Honeycomb Cellulose	Paper (AHX)			
Sump		Sta	inless Steel-SS 304 Gr	ade			
Filtration	Pre Filter Efficiency 90% down to 10 micron (Combination / Fine Filter option Available)						
Dimension (mm)							
Length (CT-SHX / PT-SHX)	3450 / 3350	3630 / 3600	3800 / 3720	3920 / 3910	4010 / 4040		
Width (CT-SHX / PT-SHX)	1030 / 1280	1620 / 1760	1700 / 2260	1800 / 2640	2070 / 2790		
Height (CT-SHX)	1100 + 1100	1100 + 1100	1400 + 1400	1600 + 1400	1700 + 1700		
Height (PT-SHX)	1180	1380	1480	1580	1860		
Model No.	DUO-DEL-20	DUO-DEL-40	DUO-DEL-60	DUO-DEL-80	DUO-DEL-100		
Airflow Capacity-CFM	12000	15000	20000	25000	30000		
Airflow Capacity-CFM TSP (mm-wg)	<b>12000</b> 65	<b>15000</b> 65	<b>20000</b> 65	<b>25000</b> 65	<b>30000</b> 65		
TSP (mm-wg) Unit construction		65		65			
TSP (mm-wg)		65 Double	65	65 sulation			
TSP (mm-wg) Unit construction	65	65 Double PPGI	65 Skin Panel with PUF In	65 sulation 304)	65		
TSP (mm-wg) Unit construction Outer / Inner skin	65	65 Double PPGI	65 Skin Panel with PUF In / GI (Wet section in SS	65 sulation 304)	65		
TSP (mm-wg) Unit construction Outer / Inner skin Type of Blower Blower Standard Type of Drive	65	65 Double PPGI Forward / Backward C	65 Skin Panel with PUF In / GI (Wet section in SS urve Centrifugal Fan (P	65 sulation 3304) lug / EC Fan option ava	65		
TSP (mm-wg) Unit construction Outer / Inner skin Type of Blower Blower Standard	65 DIDW	65 Double PPGI Forward / Backward Ci Belt Driven (	65  Skin Panel with PUF In  / GI (Wet section in SS  urve Centrifugal Fan (P  AMCA Certied  Direct driven Option ale  E2 / IE3 / IE5 Efficiency	65 sulation : 304) lug / EC Fan option ava so available)	65		
TSP (mm-wg) Unit construction Outer / Inner skin Type of Blower Blower Standard Type of Drive Motor Specications Total Connected Load- kW CT-SHX / PT-SHX	65	65 Double PPGI Forward / Backward Ci Belt Driven (	65 Skin Panel with PUF In / GI (Wet section in SS urve Centrifugal Fan (P AMCA Certied Direct driven Option al	65 sulation : 304) lug / EC Fan option ava so available)	65		
TSP (mm-wg) Unit construction Outer / Inner skin Type of Blower Blower Standard Type of Drive Motor Specications Total Connected Load- kW CT-SHX / PT-SHX Sensible Heat exchanger	65 DIDW	65 Double PPGI Forward / Backward Ci Belt Driven ( I 15.5 / 13.0 Coil Type	65  Skin Panel with PUF In  / GI (Wet section in SS  urve Centrifugal Fan (P  AMCA Certied  Direct driven Option ale  E2 / IE3 / IE5 Efficiency  21.0 / 17.0  (CT-SHX) / Plate Type	65 sulation 304) lug / EC Fan option ava so available) / 23.5 / 24.0 (PT-SHX)	65 ailable)		
TSP (mm-wg) Unit construction Outer / Inner skin Type of Blower Blower Standard Type of Drive Motor Specications Total Connected Load- kW CT-SHX / PT-SHX	65 DIDW	65 Double PPGI Forward / Backward Ci Belt Driven ( I 15.5 / 13.0 Coil Type	65  Skin Panel with PUF In  / GI (Wet section in SS  urve Centrifugal Fan (P  AMCA Certied  Direct driven Option al:  E2 / IE3 / IE5 Efficiency  21.0 / 17.0	65 sulation 304) lug / EC Fan option ava so available) / 23.5 / 24.0 (PT-SHX)	65 ailable)		
TSP (mm-wg) Unit construction Outer / Inner skin Type of Blower Blower Standard Type of Drive Motor Specications Total Connected Load- kW CT-SHX / PT-SHX Sensible Heat exchanger	65 DIDW	65 Double PPGI Forward / Backward Ci Belt Driven ( I 15.5 / 13.0 Coil Type Cooling Pad-	65  Skin Panel with PUF In  / GI (Wet section in SS  urve Centrifugal Fan (P  AMCA Certied  Direct driven Option ale  E2 / IE3 / IE5 Efficiency  21.0 / 17.0  (CT-SHX) / Plate Type	65 sulation 304) lug / EC Fan option ava so available) / 23.5 / 24.0 (PT-SHX) Paper (AHX)	65 ailable)		
TSP (mm-wg) Unit construction Outer / Inner skin Type of Blower Blower Standard Type of Drive Motor Specications Total Connected Load- kW CT-SHX / PT-SHX Sensible Heat exchanger Adiabatic Heat exchanger Sump Filtration	65 DIDW 12.3 / 12.5	65  Double PPGI Forward / Backward Ci  Belt Driven (  I 15.5 / 13.0 Coil Type Cooling Pad-	65  Skin Panel with PUF In / GI (Wet section in SS urve Centrifugal Fan (P AMCA Certied  Direct driven Option al: E2 / IE3 / IE5 Efficiency 21.0 / 17.0  (CT-SHX) / Plate Type  Honeycomb Cellulose	65 sulation 304) lug / EC Fan option ava so available) / 23.5 / 24.0 (PT-SHX) Paper (AHX)	65 ailable) 28.5 / 24.0		
TSP (mm-wg) Unit construction Outer / Inner skin Type of Blower Blower Standard Type of Drive Motor Specications Total Connected Load- kW CT-SHX / PT-SHX Sensible Heat exchanger Adiabatic Heat exchanger Sump Filtration Dimension (mm)	65 DIDW 12.3 / 12.5 Pre Filter	65 Double PPGI Forward / Backward Ci Belt Driven ( I 15.5 / 13.0 Coil Type Cooling Pad- Sta Efficiency 90% down t	65 Skin Panel with PUF In / GI (Wet section in SS urve Centrifugal Fan (P AMCA Certied Direct driven Option al- E2 / IE3 / IE5 Efficiency 21.0 / 17.0 (CT-SHX) / Plate Type Honeycomb Cellulose inless Steel-SS 304 Gri	65 sulation 3 304) lug / EC Fan option ava so available) / 23.5 / 24.0 (PT-SHX) Paper (AHX) ade ion / Fine Filter option	ailable)  28.5 / 24.0  Available)		
TSP (mm-wg) Unit construction Outer / Inner skin Type of Blower Blower Standard Type of Drive Motor Specications Total Connected Load- kW CT-SHX / PT-SHX Sensible Heat exchanger Adiabatic Heat exchanger Sump Filtration Dimension (mm) Length (CT-SHX / PT-SHX)	65 DIDW 12.3 / 12.5	65  Double PPGI Forward / Backward Ci  Belt Driven (  I 15.5 / 13.0 Coil Type Cooling Pad-	65  Skin Panel with PUF In / GI (Wet section in SS urve Centrifugal Fan (P AMCA Certied  Direct driven Option al: E2 / IE3 / IE5 Efficiency 21.0 / 17.0  (CT-SHX) / Plate Type Honeycomb Cellulose inless Steel-SS 304 Gra	65 sulation 304) lug / EC Fan option ava so available) / 23.5 / 24.0 (PT-SHX) Paper (AHX)	65 ailable) 28.5 / 24.0		
TSP (mm-wg) Unit construction Outer / Inner skin Type of Blower Blower Standard Type of Drive Motor Specications Total Connected Load- kW CT-SHX / PT-SHX Sensible Heat exchanger Adiabatic Heat exchanger Sump Filtration Dimension (mm)	65 DIDW 12.3 / 12.5 Pre Filter	65 Double PPGI Forward / Backward Ci Belt Driven ( I 15.5 / 13.0 Coil Type Cooling Pad- Sta Efficiency 90% down t	65 Skin Panel with PUF In / GI (Wet section in SS urve Centrifugal Fan (P AMCA Certied Direct driven Option al- E2 / IE3 / IE5 Efficiency 21.0 / 17.0 (CT-SHX) / Plate Type Honeycomb Cellulose inless Steel-SS 304 Gri	65 sulation 3 304) lug / EC Fan option ava so available) / 23.5 / 24.0 (PT-SHX) Paper (AHX) ade ion / Fine Filter option	ailable)  28.5 / 24.0  Available)		
TSP (mm-wg) Unit construction Outer / Inner skin Type of Blower Blower Standard Type of Drive Motor Specications Total Connected Load- kW CT-SHX / PT-SHX Sensible Heat exchanger Adiabatic Heat exchanger Sump Filtration Dimension (mm) Length (CT-SHX / PT-SHX)	65 DIDW 12.3 / 12.5 Pre Filter 4110 / 4230	65 Double PPGI Forward / Backward Ci Belt Driven ( I 15.5 / 13.0 Coil Type Cooling Pad- Sta Efficiency 90% down to	65 Skin Panel with PUF In / GI (Wet section in SS urve Centrifugal Fan (P AMCA Certied Direct driven Option al: E2 / IE3 / IE5 Efficiency 21.0 / 17.0 (CT-SHX) / Plate Type Honeycomb Cellulose inless Steel-SS 304 Gra o 10 micron (Combinat	65 sulation 3 304) lug / EC Fan option ava so available) / 23.5 / 24.0 (PT-SHX) Paper (AHX) ade ion / Fine Filter option 4580 / 4230	65 ailable) 28.5 / 24.0 Available) 4710 / 4380		

- Above data is based on standard selection, subjected to change based on application / requirement.
- Customized model available on demand.
- Specification may change without prior notice due to continuous design optimizations



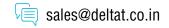


## **FACTORY ADDRESS**

Plot No 4/B, Survey No 408, TD Industrial Estate B/H Ashwamwgh Estate, Village Changodar, Gujarat 382213

#### **CORPORATE ADDRESS**

B2-1201 Westgate Business Bay, Opp. Andaz Party Plot,





SG Highway, Makarba, Ahmedabad-380051